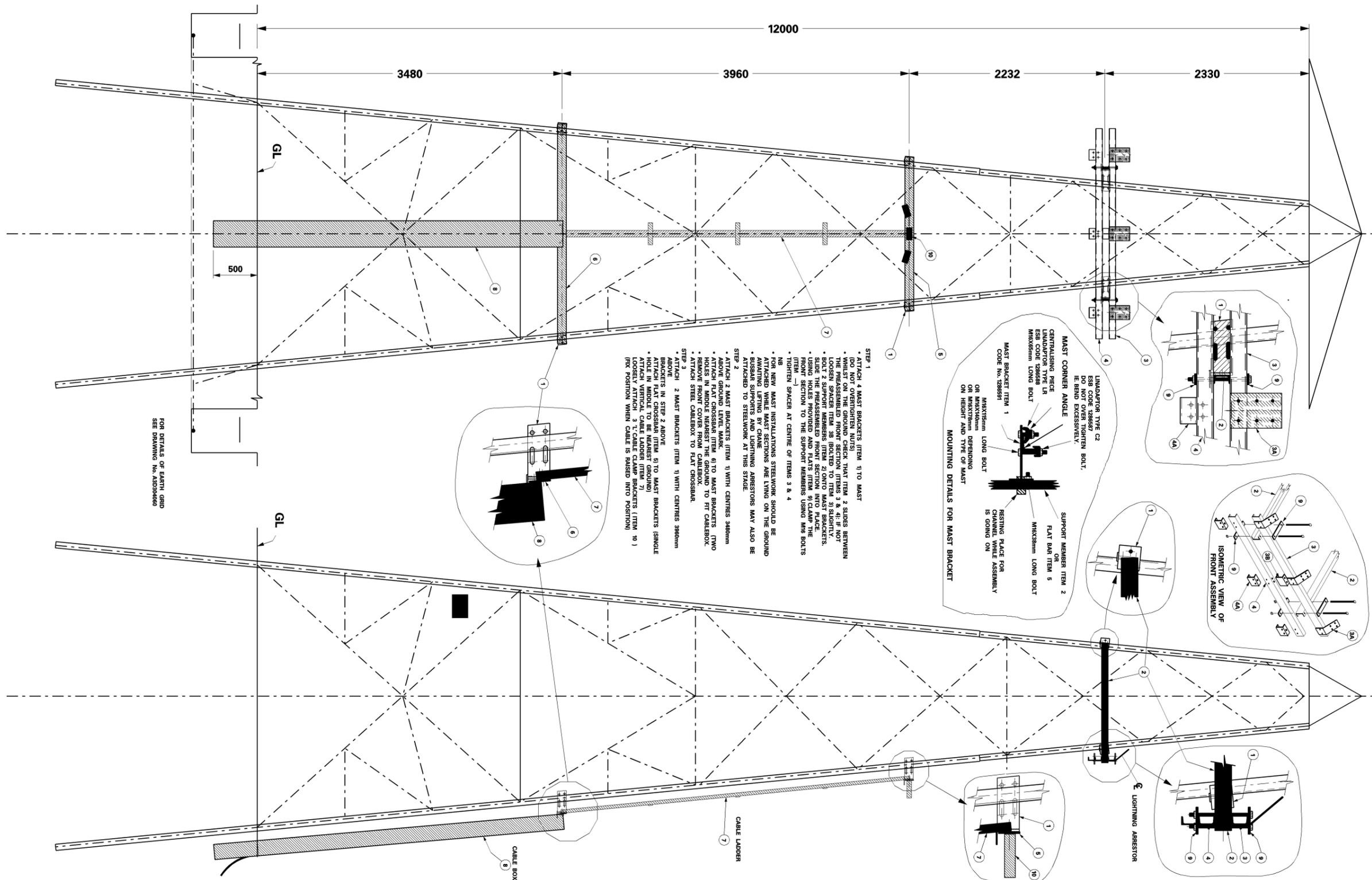


A  
B  
C  
D  
E



- STEP 1**
- ATTACH 4 MAST BRACKETS (ITEM 1) TO MAST (DO NOT OVERTIGHTEN NUTS)
  - FOR NEW INSTALLATIONS STEELWORK SHOULD BE ATTACHED WHILE MAST SECTIONS ARE LYING ON THE GROUND AWAITING LIFTING BY CRANE
  - BRASS SUPPORTS AND LIGHTNING ARRESTORS MAY ALSO BE ATTACHED TO STEELWORK AT THIS STAGE
- STEP 2**
- ATTACH 2 MAST BRACKETS (ITEM 1) WITH CENTRES 3960mm ABOVE GROUND LEVEL MARK
  - ATTACH FLAT CROSSBAR (ITEM 6) TO MAST BRACKETS (TWO BRACKETS FROM EACH END OF THE CROSSBAR)
  - ATTACH STEEL CABLEBOX TO FLAT CROSSBAR
- STEP 3**
- ATTACH 2 MAST BRACKETS (ITEM 1) WITH CENTRES 3960mm ABOVE GROUND LEVEL MARK
  - ATTACH FLAT CROSSBAR (ITEM 6) TO MAST BRACKETS (SIMPLE HOLE IN MIDDLE TO BE NEAREST GROUND)
  - ATTACH VERTICAL CABLE LADDER (ITEM 7) TO MAST BRACKETS (ITEM 1) (FIX POSITION WHEN CABLE IS RAISED INTO POSITION)

FOR DETAILS OF EARTH GRID SEE DRAWING No. ASD304080

0	IMPORTED FROM NETWORKS AT REV 2, 06/05/97
Rev	Revision Description
Purpose of issue – Preliminary unless indicated	
Tender	<input type="checkbox"/> Client Approval <input checked="" type="checkbox"/> Construction <input type="checkbox"/> As-built <input type="checkbox"/> Revised <input type="checkbox"/>

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Client	ESB NETWORKS
Project	LV MV AND 38KV LINES ESB NETWORKS
Contract	N/A

Production Unit	High Voltage Engineering
Drawing Title	ARRANGEMENT OF STEELWORK ON TYPE 54A END MAST 12M LG. FOR TERMINATING XLPE CABLE

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J.P.F	N.Power	J.Doyle	J.Doyle	22/11/05
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Drawing Number			Scale	REV
			N/A	PG567-D020-008-001-000